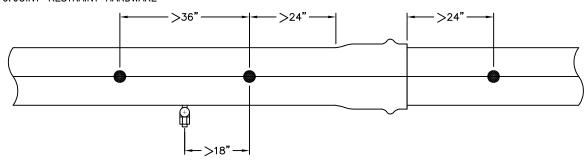
Guidance for Tapping Outlet Sizes: AWWA Pipe									
Pipe	Pipe	Size	DR	Tapping Type					
Material	Standard	(in.)		Direct Tap	Saddle Tap	Sleeve Tap			
PVC	C900	4	ALL	≤1" diameter	≤2" diameter	Up to size—on—size			
		6	18	≤1" diameter	≤2" diameter	Up to size—on—size			
		8	18	≤1" diameter	≤2" diameter	Up to size-on-size			
		10	ALL	≤1" diameter	≤2" diameter	Up to size-on-size			
		12	ALL	≤1" diameter	≤2" diameter	Up to size-on-size			

Direct Tapping: AWWA Pipe								
Pipe	Pipe	Size	DR	Comment				
Material	Standard	(in.)		Not recommended				
		4	ALL	≤1" diameter				
		6	18	≤1" diameter				
PVC	C900	8	18	≤1" diameter				
		10	ALL	≤1" diameter				
		12	ALL	≤1" diameter				

TAP LOCATION ON MAINLINE PIPE

- 1.FOR 12-INCH PIPE OR SMALLER, THE TAP SHOULD NOT BE LOCATED CLOSER THAN 24" FROM:
 - a. THE BACK OF THE BELL (WHERE THE BELL TRANSITIONS TO THE BARREL OF THE PIPE)
 - b. THE SPIGOT INSERTION LINE
 - c. JOINT-RESTRAINT HARDWARE



- 1. FOR 14-INCH PIPE OR LARGER, THE TAP SHOULD NOT BE LOCATED CLOSER THAN 36 INCHES FROM:
 - a. THE BACK OF THE BELL (WHERE THE BELL TRANSITIONS TO THE BARREL OF THE PIPE
 - b. THE SPIGOT INSERTION LINE
 - c. JOINT-RESTRAINT HARDWARE
 - d.FOR ALL PIPE, STAGGER MULTIPLE TAPS AND KEEP THEM AT LEAST 18 INCHES APART LENGTHWISE. THUS, THE MINIMUM SPACING ALONG THE SAME LINE IS 36 INCHES.



PORTAGE	COLINITY	WATER	RESOURCES

PVC PRESSURE PIPE TAPPING STANDARDS

9-1-2023 APPROVED DATE WS-10B